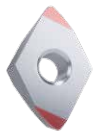


VARIO[®]turn

HARDFACTS

- **Multifunctional:** facing, diameter turning, radii, chamfers. The holistic tool concept enables versatile use
- Roughing and finishing with the same tool, ensuring optimum matching of cutting material and tool geometry
- A range of insert designs and geometries to meet your challenge

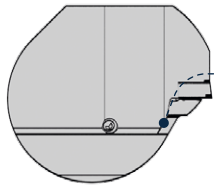
Examples of insert variants



DNGA
Economical
all-rounder for
general
applications

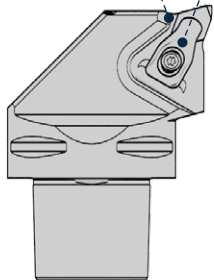


LNEX
For highly
demanding
applications

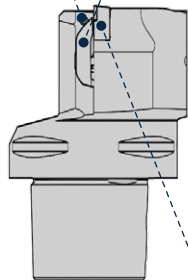


Process-reliable
internal cooling

Process-reliable
internal cooling

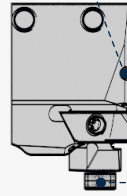


Double clamping
for max. stability



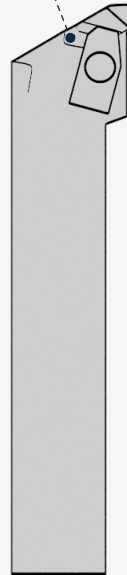
Stable indexable
insert seat

Process-reliable
internal cooling



Double clamping
for max. stability

Process-reliable
internal cooling



Stable
indexable
insert seat



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PRODUCTIVITY
INCREASE OF
UP TO 400%

VARIO[®]turn

CBN HIGH-FEED TOOL



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LEONBERG

VARIO[®]turn

- Multifunctional: highly productive roughing and finishing with one tool
- **Machining time reduced by 85%**
- Holistic tool concept enables versatile use
- Also for interrupted cuts and greater depths of cut
- **Significant reduction in production costs of up to 400% thanks to the special high-feed geometry**
- Surface finishes of the highest quality achievable

